



TW LTD
Granta Park, Great Abington, Cambridge, CB1 6AL

Web : www.twisoftware.com Email : support@twisoftware.com

Example Report

Created on	06 December 2007
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	Joint 1	Joint 2
Electrodes cost (£)	0	0
Rods cost (£)	0.42	0
Wires cost (£)	0.34	0.06
Flux cost (£)	1.71	0
Gas cost (£)	15.66	6.12
Labour cost (£)	29.64	9.35
Plant cost (£)	6.82	2.15
Power cost (£)	0.39	0.12
Total cost (£)	54.98	17.8



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No of Rods used	0.2	0
No of Electrodes used	0	0
Amount of wire used	0.04	0.4
Amount of flux used	0.04	0
Arc time (m / mins)	40.65	12.82
Indirect time (m / mins)	10.16	3.2
Total time (m / mins)	50.81	16.02
Gas used (Backing) (m)	3390.9	0
Gas used (Shielding) (m)	3252	1140.98
Gas used (Plasma) (m)	2577.9	0

Results



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